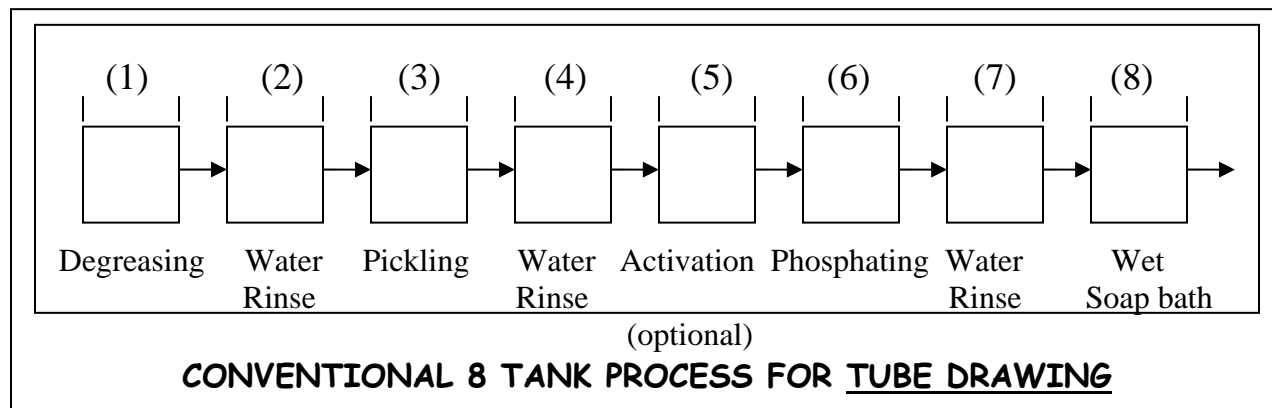


PRETREATMENT FOR MILD STEEL



DEGREASING :- Removal of oil, grease & carbonaceous deposits from ferrous surface.

| PRODUCT | NATURE | CONC. | TIME | TEMP. |
|---------------|---------------------|--------|-----------|-------------------------|
| KLINOL SERIES | Alkaline Degreasing | 5% w/v | 10-15 min | 60 to 65 ⁰ C |

PICKLING :- Removal of rust and scale from ferrous surface.

| PRODUCT | NATURE | CONC. | TIME | TEMP. |
|----------|------------------|------------|-----------|-------|
| RUSTOSOL | Acidic Descaling | 33-50% v/v | 10-15 min | RT |

ACTIVATION :- Gives compact & uniform coating of zinc phosphate.

| PRODUCT | NATURE | CONC. | TIME | TEMP. |
|---------|---------------------|--------------|---------|-------|
| MOD | Acidic Activation | 0.5 % w/v | 1 min | RT |
| MOD-SUP | Alkaline activation | 0.2-0.3% w/v | 2-3 min | RT |

PHOSPHATING :- Medium to Heavy weight Zinc Phosphate Coating For Cold Drawing :

| PRODUCT | NATURE | CONC. | TIME | TEMP. |
|-----------------|-------------------------|--------|--------|----------------------|
| PHOSCOAT CDZ 20 | Zinc Phosphate Coating. | 5% v/v | 20 min | 60-65 ⁰ C |

WET SOAP :- Gives reactive type of soap coating over and above zinc phosphate coating that gives excellent lubrication for cold drawing of tube or wire.

| PRODUCT | NATURE | CONC. | TIME | TEMP. |
|---------|--|----------|---------|----------------------|
| CDLUBE | Reactive soap offers excellent lubrication for cold drawing. | 8 - 10 % | 2-5 min | 60-65 ⁰ C |

M/S DIMETRICS

MFG. OF METAL PRETREATMENT CHEMICALS

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